

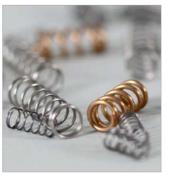
RE-GRINDING pays off - Cost savings of up to 70% Your regrinding service for cutting mandrels

Already after two reconditioning cycles you have saved more than 50% of the costs associated with a new purchase.

The longer the original quality of your tool can be maintained, the greater your cost savings will be.











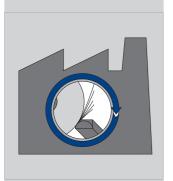
▼ Cost advantage through REGRINDING





Efficient logistics

- Simple, fast and flexible pick-up and delivery service
- On schedule
- Saves time and work



Profitable

- Fair, transparent prices
- No hidden surcharges
- Fair assessment
- No unnecessary loss of cutting face
- Cutting off/regrinding only as much as needed, therefore no unnecessary loss of cutting face



Reconditioning to original quality

- Regrinding to original quality through use of coolants/lubricants
- Original production machines
- Highest precision
- Highest process reliability
- Know-how of the original manufacturer
- Minimizing risks associated with incorrect reconditioning, such as predetermined breaking points or damage to the mandrel box due to external damage or insufficient clamping length

How does the regrinding service for cutting mandrels work?



Step 1: Communicating your transport box requirements

By phone: +49 7121 146-2274 or by email to tools@wafios.de

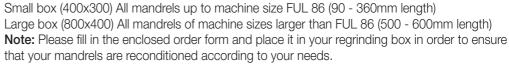
We offer two boxes.

Small (400x300) for all mandrels up to machine size FUL 86 (90- 360mm length) Large (800x400) for all mandrels of machine sizes > FUL 86 (500- 600mm length)



Please note the following to ensure a safe transport and quick processing without any problems. First check the length of your cutting mandrels WAFIOS will not assume liability for the reconditioning of mandrels that are shorter than the minimum clamping length.

Please encase all mandrels in the enclosed PE nettings and place them on the foam insert to protect them from external damage.





Step 3: Placing a pick-up order

Small box (400x300): Place pick-up order at https://mydhl.express.dhl/index/en.html. To do so, your account needs to be activated once. Request activation at tools@wafios.de. Your goods will be picked up by our transport service provider within 24 hours.

Note: For picking up and returning the small box (400x300, max. weight of 30 kg), a shipping fee of 50,-€ will be charged in Germany and 100,-€ in Europe.

Large box (800x400) > FUL 86: Please send your box as a pallet delivery via the shipping company of your choice to:

WAFIOS AG Nachschleifservice, Flottmannstraße 24-28, 95615 Marktredwitz, Germany **Note:** For returning the large box (800x400), a shipping fee of 50,-€ will be charged in Germany and 100,-€ - in Europe.



Step 4: Assessing the tools

The type, scope and feasibility of the reconditioning work required for your cutting mandrels will be assessed. Mandrels that cannot be reconditioned will be marked and sent back to you.

Step 5: Reconditioning the tools

Cutting off, regrinding and quality control

As your tools are reconditioned on the latest CNC-controlled production machines, your cutting mandrels will have the same quality as new parts.

Step 6: Returning tools that are ready for use again

Your cutting mandrels will be returned to you after the reconditioning process within 10 working days of receipt and they will be of the same quality as new cutting mandrels.

 $^{^{\}ast}$ To keep the regrinding process as simple as possible, no quotations will be issued.



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WAFIOS AG

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