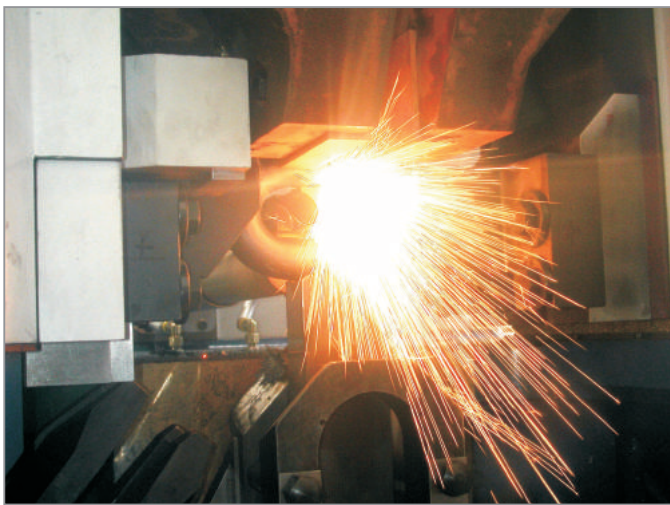


## Hydraulische Abbrennschweissmaschinen Baureihe KSH und Modell KSF 60 Hydraulic Flash-Butt Welding Machines, Series KSH and model KSF 60



### Technische Daten / Technical data

	KSH 402D	KSH 502D	KSH 602D	KSH 602D-52	KSF 60
Draht-ø: (mm) Wire diameter: (mm)	14,0 - 26,0	18,0 - 34,0	26,0 - 48,0	34,0 - 52,0	34,0 - 60,0
Biegeteilung max. Pitch / inside length of bent link max.	100 mm	150 mm	172 mm	190 mm	abt. 200 mm welded size
Biegebreite aussen max. Outside width of bent link max.	110 mm	145 mm	175 mm	205 / 175 mm	link to be welded = max. 3,5 x d / forged link = max. 160 mm
Leistung max.: (Glieder / min.) Output max.: (links / min.)	6	2,1 - 4,5	1,0 - 3,4	0,4 - 2,6	48 mm= abt. 1,1-1,0 60 mm= abt. 0,6-0,4
Stauchkraft: Upsetting force:	225 KN	325 KN	730 KN	830 KN	1100 KN
Trafoleistung bei 50% ED: Transformer outp. at 50% duty cycle:	250 KVA	320 KVA	750 KVA	750 KVA	abt. 1300 KVA
Motorleistung: Motor rating:	18,5 KW	37 KW	55 KW	55 KW	---- KW
Nettogewicht: Net weight:	12 000 kg	19 500 kg	34 000 kg	34 000 kg	---- kg

KSH+KSF 60-Baureihe DE+EN.cdr  
15.02.17 dre.