

Electronically Controlled Wire Pay-Off Unit

Motorized, electronically controlled standard pay-off, for the horizontal take-up of wire coils and spools

Technical features

- Robust, welded supporting frame
- Carrier plate with centering bolt and 4 adjustable centering stanchions
- H3 Multiple wire guidance (standard equipment)
- H7 Multiple or simple wire guidance (heavy arm) optional
- Electronical conversion from right- to left-hand rotation
- Connection for protection grating

Operation

- Hand-held operating device
- Exchange of control information depending on connected WAFIOS machine
- Integrated emergency stop

Technical Data	H3	H7
Load capacity max. (kg)	1 200	2 200
Min. inner coil dia. (mm)	250	300
Max. outer coil dia. (mm)	1 500	1 800
Max. coil height (mm)	800	800
Carrier plate Ø (mm)	1 600	2 000
Power (KW)	2,2	4,0
Speed (Rpm)	65	53
Application / machines	Type	Type
Spring machines:	F2, F3, FMU 25, FMU 32	F4, F6, FMU 40, FMU 50, FMU 65
Straightening machines:	RE 30	RE 30, RE 40, RE 50
Bending machines:	B3, B36, BM 30, BT 3.2, BMS 25, BMS 31, BMS 36 (BT 3.4 on request)	B 36, B4, B5, BM 40, BM50, (BT 5.2 on request)



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Precision Machinery for Wire and Tube