

BQ 10 - Modular CNC Transfer Bending Machine

Technical Description:

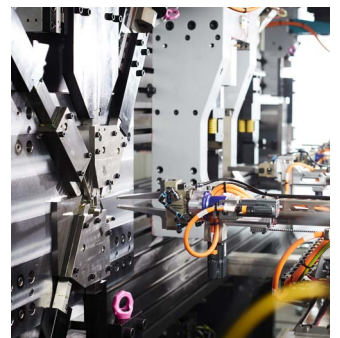
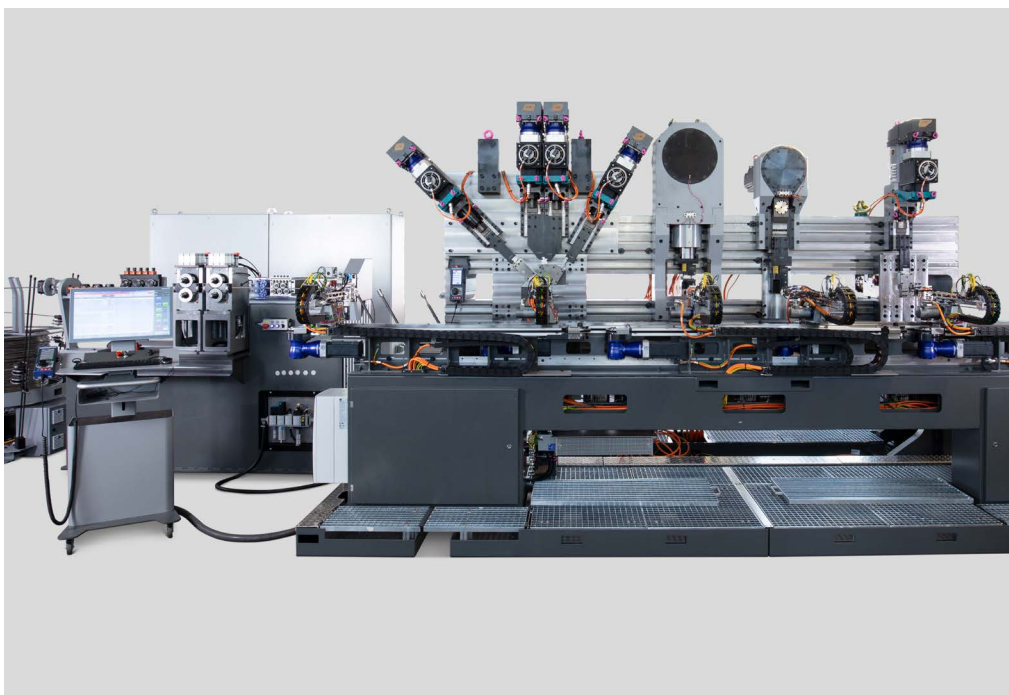
The BQ 10 is a modularly structured machine with several stations for bending, forming, flattening, thread rolling and many more machining operations. The patent-pending transfer system transports cut-off wire segments to the modularly configurable stations. A programmable stroke of the individual transfer systems allow production sequences with variable travels.

Our Accomplishments for your Benefit:

- Modular structure for individual production solutions
- Stations for bending, forming, flattening, thread rolling and die cutting
- Rotary straightening or roller straightening, chamfering available as option
- Patent-pending transfer system for transporting workpieces
- The stations can be installed as required by the production process
- The WPS 3.2 EasyCNC enables an easy, separate programming of the modules

Application area: Fastener industry, fasteners and bent wire parts with further processing steps.

Technical Data	BQ 10
wire Ø < 600 N/mm ²	3 – 10 mm
wire Ø < 1900 N/mm ²	3 – 5 mm
Feed rollers	2 pairs
Output	max. 40 parts/min.
Rod length	90 – 800 mm
Module width	4,000 mm



BQ 10