

Coiling Roller with Mounting Fixture – The Alternative to Stationary Coiling Tools

Tool Changing System

With the tool changing system for coiling rollers round as well as profiled wire material can be processed. The rotary motion of the roller minimizes friction between the tool and the wire, preventing damage to the wire surface (scratches, striations). To be able to produce small spring indices, there are different coiling roller diameters available.

Machine Types:

- FUL 6, 8, 10, 41, 42, 45, 46, 56, 62, 63, 75, 76, 86, 126, 166, 175, 183, 226
- FSE 43, 63, 83, 93, 143
- F4, 6
- Other types on request



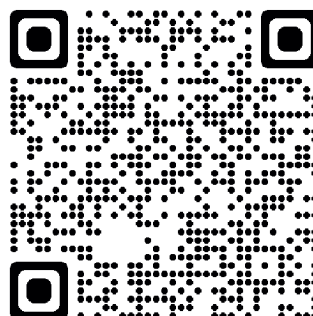
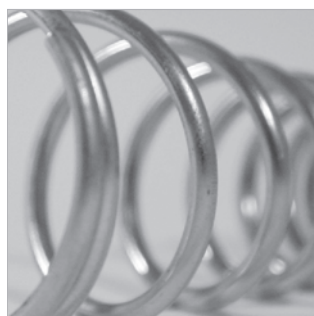
▲ Coiling Roller with Mounting Fixture - types



▲ Coiling Roller with Mounting Fixture - example

Our Accomplishments for your Benefit

- Small spring indices can be produced. (The producibility of the spring diameter is checked in the CAD system)
- Easy change of tools saves time
- Coiling rollers for FUL machines up to type FUL 86 are made of carbide and are therefore more resistant to wear



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Precision Machinery for Wire and Tube